SPECIFICATION AMENDMENTS

Please replace the disclosure at page 68, lines 5 through 15 with the following disclosure:

This example describes the preparation of three electrodepositable coating compositions of the present invention comprising the cationic acrylic resin of Example E and the cationic polyepoxide resin of Example F. ~~Comparative~~ Example 5A describes the preparation an electrodeposition bath containing no soluble iron, Example 5B describes the preparation of an electrodeposition bath containing 15 parts per million of soluble iron, and Example 5C describes the preparation of an electrodeposition bath containing 30 parts per million of soluble iron. Each of the electrodepositable compositions were prepared as described below from a mixture of the following ingredients.

INGREDIENTS	**EXAMPLE 5A~~*~~ (Parts by Weight)**	**EXAMPLE 5B (Parts by Weight)**	**EXAMPLE 5C (Parts by Weight)**
Cationic resin of Example E	1314.8	1314.8	1314.8
Cationic resin of Example F	580.5	580.5	580.5
Co-resin of Example 2	47.6	47.6	47.6
Pigment paste of Example 1	170.1	170.1	170.1
Catalyst paste of Example 1	22.0	22.0	22.0
Deionized water	1665.0	1665.0	1665.0
Iron (II) acetate[4]	---	0.187	0.374

~~* Comparative example.~~

Please replace the table at page 71, line 25 with the following table:

Exposure Energies (MJ/m^2)	**Equivalent Florida Exposure (40° South)**
145	6 months
290	12 months
435	18 months
~~5880~~580	24 months

Please replace the table at page 74 with the following table:

TABLE 2

ADHESION TEST RESULTS

Example #	Cure Conditions	Initial Adhesion	Post Humidity	145 NJ/m^2 Adhesion	Post Humidity	290 NJ/m^2 Adhesion	Post Humidity	435 NJ/m^2 Adhesion	Post Humidity	580 NJ/m^2 Adhesion	Post Humidity
5A*	30' @ 350°F E	10	10	10	10	10	10	9.5 B	10	10	10
	60' @ 385°F E	10	10	10	10	10	10	9 B	10	10	10
	60' @ 385°F G	10	10	10	10	10	10	10 B	10	10	10
5B	30' @ 350°F E	10	10	10	10	10	10	10 B	10	10	10
	60' @ 385°F E	10	10	10	10	10	10	10 B	9	10	8 TM
	60' @ 385°F G	10	8TI	10	10	10	10	9 B	6 TI	10	9
5C	30' @ 350°F E	10	10	10	10	10	10	9 B	10	10	10
	60' @ 385°F E	10	9TI	10	10	10	10	10	10	10	10
	60' @ 385°F G	9TI	8TI	10	10	10	10	8 B TI	5 TI	9 TI	6 TI

~~* Comparative Example.~~

Codes: **B** = Blushing of Clear Coat
TI = Intercoat failure at Electrocoat/Basecoat interface
TM = Adhesion failure at the Electrocoat/Metal interface
G = Gas Oven
E = Electric Oven